

# SAFETY DATA SHEET



Revision Date  
Version / Revision

15-Sep-2015\*\*\*  
4 .00

product code  
Issuing date  
Supersedes Version

TP07  
15-Sep-2015  
3.01\*\*\*

## Norbornene

### SECTION 1: Identification of the substance / mixture and of the company / undertaking

#### 1.1. Product identifier

Identification of the substance/preparation

## Norbornene

Chemical Name	Bicyclo-[2.2.1] hept-2-ene
CAS-No	498-66-8
EINECS-No	207-866-0
Registration number (REACH)	01-2119635054-47-0000

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance / Preparation	Intermediate, Monomer.
Identified uses	Transported isolated intermediate (1907/2006)

#### 1.3. Details of the supplier of the safety data sheet

Company/Undertaking Identification	<b>TOPAS Advanced Polymers GmbH</b> Paulistrasse 3 65929 Frankfurt Germany
Product Information	+49 (0)1805-1-86727

#### 1.4. Emergency telephone number

Emergency telephone number	+49 (0)69-305 6418
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### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

This substance is classified based on Directive 1272/2008/EC and its amendments (CLP Regulation, GHS)

Flammable solid Category 2, H228  
Serious eye damage/eye irritation Category 2, H319  
Reproductive toxicity Category 2, H361\*\*\*  
Environmental hazard Aquatic Chronic 2; H411

#### 2.2. Label elements

Labelling according to Regulation 1272/2008/EC and its amendments (CLP Regulation, GHS).

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## Norbornene

### Hazard pictograms

Flame  
Exclamation mark  
Environment  
Health Hazard\*\*\*



### Signal word

### Warning

### Hazard statements

H228: Flammable solid.  
H319: Causes serious eye irritation.  
H411: Toxic to aquatic life with long lasting effects.  
H361: Suspected of damaging fertility or the unborn child.\*\*\*

### Precautionary statements

P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P240: Ground/bond container and receiving equipment.  
P273: Avoid release to the environment.  
P280: Wear protective gloves/protective clothing/eye protection/face protection.  
P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P308 + P313: IF exposed or concerned: Get medical advice/ attention.  
P391: Collect spillage.\*\*\*

## 2.3. Other hazards

### PBT and vPvB assessment

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT), nor very persistent nor very bioaccumulating (vPvB)

## SECTION 3: Composition / information on ingredients

### 3.1. Substances

Component	CAS-No	REACH-N	1272/2008/EC	Concentration (%)
Bicyclo [2.2.1]-hept-2-en	498-66-8	-	Flam. Sol. 1; H228 Eye Irrit. 2; H319 Repr. 2; H361 Aquatic Chronic 2; H411***	> 98

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Toluene	108-88-3	-	Flam. Liq. 2; H225 Repr. 2; H361d Asp. Tox. 1; H304 STOT RE 2; H373 Skin Irrit. 2; H315 STOT SE 3; H336	< 2%
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### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

##### General advice

Remove/Take off immediately all contaminated clothing. Remove contaminated, soaked clothing immediately and dispose of safely. First aider needs to protect himself.

##### Inhalation

Aerate with fresh air. When symptoms persist or in all cases of doubt seek medical advice.

##### Eyes

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Obtain medical attention.

##### Skin

Wash off immediately with soap and plenty of water. When symptoms persist or in all cases of doubt seek medical advice.

##### Ingestion

Do not induce vomiting without medical advice. Obtain medical attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

##### Main symptoms

Exposure may result in reddening, tears and itching of the eyes and soreness in the nose and throat, together with coughing. Repeated and prolonged exposure to solvents may cause brain and nervous system damage.

##### Special hazard

None known.

#### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

##### Suitable extinguishing media

foam, dry chemical, carbon dioxide (CO<sub>2</sub>)

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### Extinguishing media which must not be used for safety reasons

Do not use a solid water stream as it may scatter and spread fire.

### 5.2. Special hazards arising from the substance or mixture

Vapours are heavier than air and may spread along floors

Under conditions giving incomplete combustion, hazardous gases produced may consist of:

carbon monoxide (CO)

carbon dioxide (CO<sub>2</sub>)

Combustion gases of organic materials must in principle be graded as inhalation poisons

### 5.3. Advice for firefighters

#### Special protective equipment for firefighters

Fire fighter protection should include a self-contained breathing apparatus (NIOSH-approved or EN 133) and full fire-fighting turn out gear.

#### Precautions for firefighting

Keep people away from and upwind of fire. Cool closed containers exposed to fire with water spray. Dike and collect water used to fight fire.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes. Keep away from heat and sources of ignition. Avoid breathing vapors or mists. Ensure adequate ventilation, especially in confined areas. Keep people away from and upwind of spill/leak. For emergency responders: Personal protection see section 8.

### 6.2. Environmental precautions

Prevent further leakage or spillage. Do not flush into surface water or sanitary sewer system.

### 6.3. Methods and material for containment and cleaning up

#### Methods for containment

Stop the flow of material, if possible without risk.

#### Methods for cleaning up

DO NOT use combustible materials such as sawdust. Soak up with inert absorbent material. Allow to solidify, use mechanical handling equipment. Sweep up or vacuum up spillage and collect in suitable container for disposal. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).

### 6.4. Reference to other sections

For personal protective equipment see section 8.

## SECTION 7: Handling and storage

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### 7.1. Precautions for safe handling

#### Advice on safe handling

Provide sufficient air exchange and/or exhaust in work rooms. Refill and handle product only in closed system.

#### Hygiene measures

When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product.

#### Advice on the protection of the environment

See Section 8: Environmental exposure controls.

#### Incompatible products

Incompatible products:  
strong oxidizing agents  
acids and bases  
radical initiators

### 7.2. Conditions for safe storage, including any incompatibilities

#### Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Ground and bond containers when transferring material. Vapour is heavier than air and can travel considerable distance to a source of ignition and flashback. Vapours may form explosive mixture with air. In case of fire, emergency cooling with water spray should be available.

#### Technical measures/Storage conditions

Keep containers tightly closed in a dry, cool and well-ventilated place.

#### Temperature class

T2

### 7.3. Specific end use(s)

Transported isolated intermediate (1907/2006)

## SECTION 8: Exposure controls / personal protection

### 8.1. Control parameters

#### Exposure limits European Union

Directive 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU

Component	TWA (mg/m <sup>3</sup> )	TWA (ppm)	STEL (mg/m <sup>3</sup> )	STEL (ppm)	Skin Absorption
Toluene CAS: 108-88-3	192	50	384	100	Yes

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### Exposure limits UK

#### EH40 WELs

Component	TWA (mg/m <sup>3</sup> )	TWA (ppm)	STEL (mg/m <sup>3</sup> )	STEL (ppm)
Toluene CAS: 108-88-3	191	50	384	100

#### EH40 WELs and Appendix 5 Carcinogens

Component	Skin Absorption	Asphyxia	Respiratory irritant	included w/o limits	Carcinogen
Toluene CAS: 108-88-3	Yes				

### DNEL & PNEC

This substance is registered as intermediate under strictly controlled conditions.

## 8.2. Exposure controls

### Engineering measures

Handle product only in closed system or provide appropriate exhaust ventilation at machinery. Explosion-proof equipment (for example fans, switches, and grounded ducts) should be used in mechanical ventilation systems. Vapors may cause flash fire or explosion. Engineering and risk Management measures should maintain strictly controlled conditions. This also applies to environmental exposure controls.

### Personal protective equipment

#### General industrial hygiene practice

Do not breathe vapours or spray mist. Avoid contact with skin, eyes and clothing. Ensure that eyewash stations and safety showers are close to the workstation location.

#### Hygiene measures

When using, do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product.

#### Eye protection

Safety glasses with side-shields. In addition to goggles, wear a face shield if there is a reasonable chance for splash to the face.

#### Hand protection

Wear protective gloves. Recommendations are listed below. Other protective material may be used, depending on the situation, if adequate degradation and permeation data is available. If other chemicals are used in conjunction with this chemical, material selection should be based on protection for all chemicals present.

**Suitable material**

Viton

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### Skin and body protection

Impervious clothing.

### Environmental exposure controls

Use product only in closed system. If leakage can not be prevented, the substance needs to be suck off at the emersion point, if possible without danger. Inform the responsible authorities in case of leakage into the atmosphere, or of entry into waterways, soil or drains.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance	solid
Colour	colourless
Odour	pungent
Odour threshold	No data available
pH	No data available
Melting point/range	46 - 47 °C
Boiling point/range	95 - 96 °C @ 1013 hPa
Flash point	-8 °C
Evaporation rate	No data available
Flammability (solid, gas)	Not applicable
Lower explosion limit	0,77 Vol %
Upper explosion limit	6,5 Vol %
Vapour pressure	301 hPa @ 59 °C
Vapour density	No data available
Relative density	0.8706 g/cm <sup>3</sup> @20°C
Water solubility	0.13 g/l @20°C
log Pow	4.1 (measured)
Autoignition temperature	450 °C
Decomposition temperature	No data available

### 9.2. Other information

Molecular weight 94.2

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The reactivity of the product corresponds to the typical reactivity shown by the substance group as described in any text book on organic chemistry.

### 10.2. Chemical stability

Stable under normal conditions of handling, use and transportation.

### 10.3. Possibility of hazardous reactions

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Hazardous polymerisation may occur. Polymerization is a highly exothermic reaction and may generate sufficient heat to cause thermal decomposition and/or rupture containers.

### 10.4. Conditions to avoid

Avoid any source of ignition. Avoid contact with heat, sparks, open flame and static discharge.

### 10.5. Incompatible materials

oxygen, oxidizing agents, radical initiators, strong acids, strong bases.

### 10.6. Hazardous decomposition products

No decomposition if stored and applied as directed.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Likely routes of exposure Inhalation, Eye contact, Skin contact

Acute toxicity				
Bicyclo [2.2.1]-hept-2-en (498-66-8)				
Routes of Exposure	Endpoint	Values	Species	Method
Oral	LD50	9577 mg/kg	rat	
Dermal	LD50	> 4350 ml/kg	rabbit	
Inhalative	LC50	> 26.6 mg/l (4h)	rat	

#### Bicyclo [2.2.1]-hept-2-en, CAS: 498-66-8

##### Assessment

Based on available data, the classification criteria are not met for:

Acute oral toxicity

Acute dermal toxicity

Acute inhalation toxicity

STOT SE

Irritation and corrosion				
Bicyclo [2.2.1]-hept-2-en (498-66-8)				
Target Organ Effects	Species	Result	Method	
Eyes	rabbit	severe irritation		
Skin	rabbit	No skin irritation		

#### Bicyclo [2.2.1]-hept-2-en, CAS: 498-66-8

##### Assessment

The available data lead to the classification given in section 2

Sensitization				
Bicyclo [2.2.1]-hept-2-en (498-66-8)				



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Target Organ Effects	Species	Evaluation	Method	
Skin	mouse	not sensitizing	OECD 429	

### Bicyclo [2.2.1]-hept-2-en, CAS: 498-66-8

#### Assessment

Based on available data, the classification criteria are not met for:  
Skin sensitization

#### Subacute, subchronic and prolonged toxicity

##### Bicyclo [2.2.1]-hept-2-en (498-66-8)

Type	Dose	Species	Method	
28-day	NOAEL: 500 mg/kg/d	rat, male/female	OECD 422	
90-day	NOAEL: 2.02 mg/l	rat, male/female	OECD 413	

### Bicyclo [2.2.1]-hept-2-en, CAS: 498-66-8

#### Assessment

Based on available data, the classification criteria are not met for:  
STOT RE

#### Carcinogenicity, Mutagenicity, Reproductive toxicity

##### Bicyclo [2.2.1]-hept-2-en (498-66-8)

Type	Dose	Species	Evaluation	Method	
Mutagenicity		V79 cells, Chinese hamster	negative	OECD 473 (Chromosomal Aberration)	In vitro study
Mutagenicity		V79 cells, Chinese hamster	negative	OECD 476 (Mammalian Gene Mutation)	In vitro study
Reproductive toxicity	NOAEL 500 mg/kg/d	rat, parental	negative	OECD 422	
Reproductive toxicity	NOAEL 500 mg/kg/d	rat, 1. Generation, male/female	negative	OECD 422	
Mutagenicity	5000 µg/plate	Salmonella typhimurium	negative	OECD 471 (Ames)	
Reproductive toxicity***	NOAEL 300 mg/kg/d***	rat***	positive***	OECD 414, Oral***	

### Bicyclo [2.2.1]-hept-2-en, CAS: 498-66-8

#### CMR Classification

not evaluated by:

NTP: (National Toxicity Program)

IARC: (International Agency for Research on Cancer)

OSHA: (Occupational Safety & Health Administration)

#### Evaluation

Suspected of damaging the unborn child

In the absence of specific alerts no cancer testing is required\*\*\*

### Bicyclo [2.2.1]-hept-2-en, CAS: 498-66-8

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### Aspiration toxicity

Due to the viscosity, this product does not present an aspiration hazard

## SECTION 12: Ecological information

### 12.1. Toxicity

Acute aquatic toxicity			
Bicyclo [2.2.1]-hept-2-en (498-66-8)			
Species	Exposure time	Dose	Method
Danio rerio (Zebra fish)	96h	LC50: > 7.5 mg/l	OECD 203
Poecilia reticulata (guppy)	5 d	EC50: > 40 mg/l	
Daphnia magna (Water flea)	48h	EC50: 7.3 mg/l	OECD 202
Scenedesmus subspicatus	72h	EC50: 9.9 mg/l (Biomass)	OECD 201
Activated sludge (domestic)	3 h	EC50: > 1000 mg/l	OECD 209

### 12.2. Persistence and degradability

#### Bicyclo [2.2.1]-hept-2-en, CAS: 498-66-8

##### Biodegradation

no significant degradation.

### 12.3. Bioaccumulative potential

#### Bicyclo [2.2.1]-hept-2-en, CAS: 498-66-8

##### Bioaccumulative potential

log Pow: 4.1

### 12.4. Mobility in soil

#### Bicyclo [2.2.1]-hept-2-en, CAS: 498-66-8

No data available

### 12.5. Results of PBT and vPvB assessment

#### Bicyclo [2.2.1]-hept-2-en, CAS: 498-66-8

##### PBT and vPvB assessment

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT), nor very persistent nor very bioaccumulating (vPvB)

### 12.6. Other adverse effects

#### Bicyclo [2.2.1]-hept-2-en, CAS: 498-66-8

No data available

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### Note

Avoid release to the environment.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

#### Product Information

Disposal required in compliance with all waste management related state and local regulations. The choice of the appropriate method of disposal depends on the product composition by the time of disposal as well as the local statutes and possibilities for disposal.

#### Uncleaned empty packaging

Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.

## SECTION 14: Transport information

### ADR/RID

14.1. UN number	UN 1325
14.2. UN proper shipping name	Flammable solid, organic, n.o.s. (Norbornene)
14.3. Transport hazard class(es)	4.1
14.4. Packing group	II
14.5. Environmental hazards	Fish and tree
14.6. Special precautions for user	
ADR Tunnel restriction code	(E)
Classification Code	F1
Hazard Number	40

### ICAO/IATA

14.1. UN number	UN 1325
14.2. UN proper shipping name	Flammable solid, organic, n.o.s. (Norbornene)
14.3. Transport hazard class(es)	4.1
14.4. Packing group	II
14.5. Environmental hazards	Fish and tree
14.6. Special precautions for user	

### IMDG

14.1. UN number	UN 1325
14.2. UN proper shipping name	Flammable solid, organic, n.o.s. (Norbornene)

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14.3. Transport hazard class(es)	4.1
14.4. Packing group	II
14.5. Environmental hazards	Fish and tree
14.6. Special precautions for user	
EmS	F-A, S-G

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Regulation 1272/2008, Annex VI

##### Toluene, CAS: 108-88-3

###### **Classification**

Flam. Liq. 2; H225  
Repr. 2; H361d\*\*\*  
Asp. Tox. 1; H304  
STOT RE 2\*; H373\*\*  
Skin Irrit. 2; H315  
STOT SE 3; H336

###### **Hazard statements**

H225, H361d\*\*\*, H304, H373\*\*, H315, H336

###### **Water contaminating class**

KBwS Class 1  
KBwS Number 2026

###### **Other regulations**

##### **Toluene, CAS: 108-88-3**

Reg 111/2005/EC  
EU Pollution Emission Registry (96/61/EC)  
water: 200 KG  
Reg. 273/2004/EC, Annex I, Category 3  
DI 92/85/EEC

###### **International Inventories**

##### **Bicyclo [2.2.1]-hept-2-en, CAS: 498-66-8**

AICS (AU)  
NDSL (CA)  
EC-No. 2078660 (EU)  
ENCS (4)-1763 (JP)  
ISHL 7-(2)-108 (JP)  
KECI 2012-3-5388 (KR)  
PICCS (PH)  
TSCA (US)  
NZIoC (NZ)

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### SECTION 16: Other information

#### Full text of H-Statements referred to under sections 2 and 3

H228: Flammable solid.

H319: Causes serious eye irritation.

H411: Toxic to aquatic life with long lasting effects.

H225: Highly flammable liquid and vapour.

H361: Suspected of damaging fertility or the unborn child.

H304: May be fatal if swallowed and enters airways.

H373: May cause damage to organs through prolonged or repeated exposure if inhaled.

H315: Causes skin irritation.

H336: May cause drowsiness or dizziness.\*\*\*

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#### Training advice

For effective first-aid, special training / education is needed.

#### Sources of key data used to compile the datasheet

Information contained in this safety data sheet is based on TOPAS owned data and public sources deemed valid or acceptable. The absence of data elements required by OSHA, ANSI or Annex II, Regulation 1907/2006/EC indicates, that no data meeting these requirements is available.

#### Further information for the safety data sheet

For more information, consult the Technical Data Sheet ([www.topas.com](http://www.topas.com)). Observe national and local legal requirements. Changes against the previous version are marked by \*\*\*.

#### Disclaimer

This information is based on our present state of knowledge. It shall describe our products regarding safety requirements and shall not be construed as a guarantee or statement of condition and/or quality

*End of Safety Data Sheet*